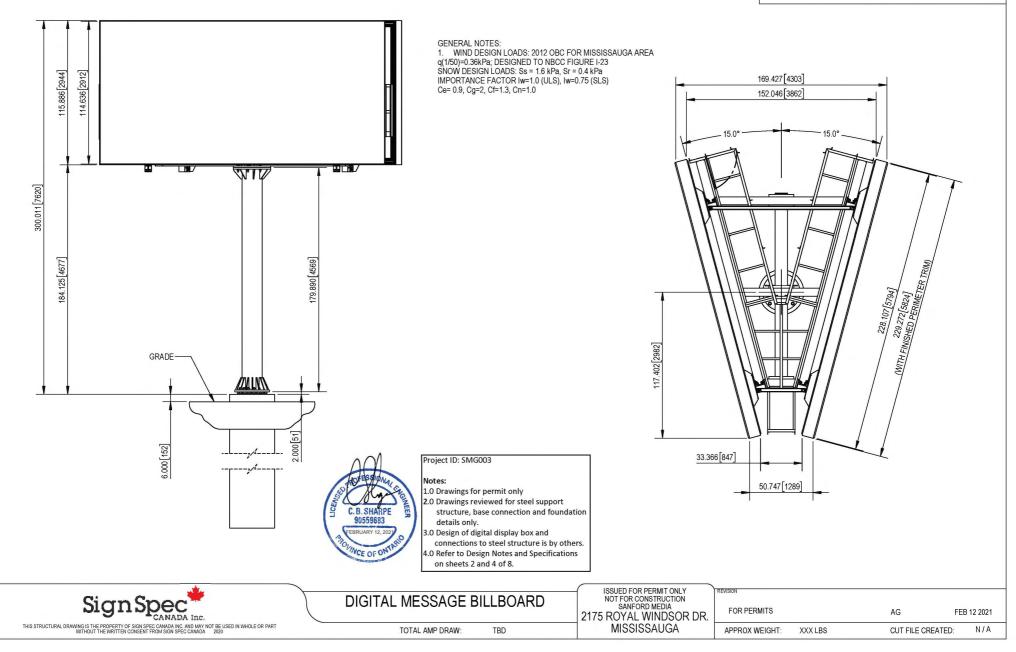


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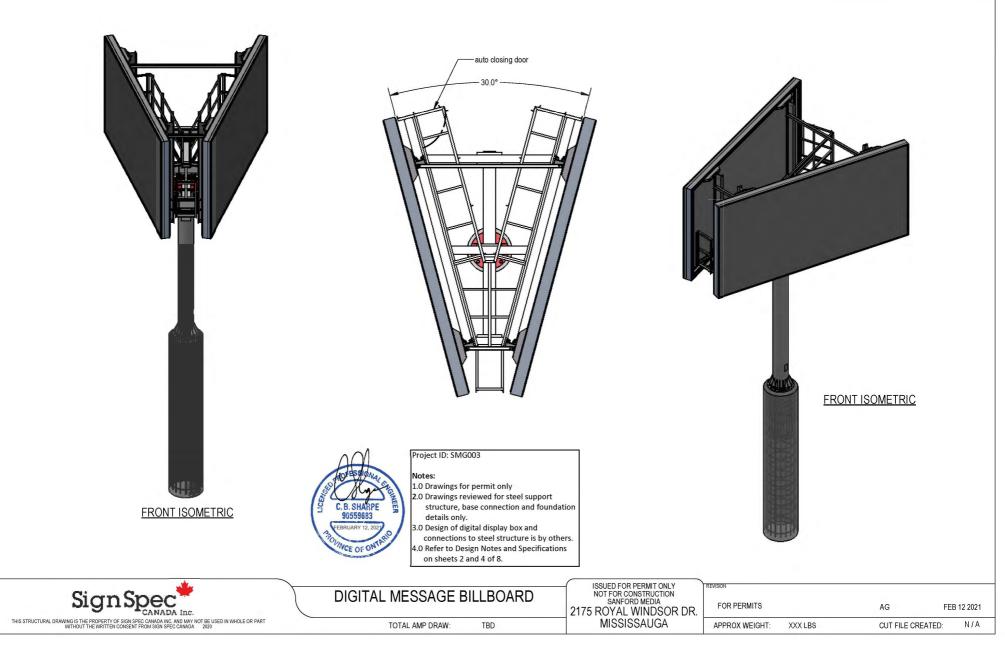
SHEET #. 2 OF 8



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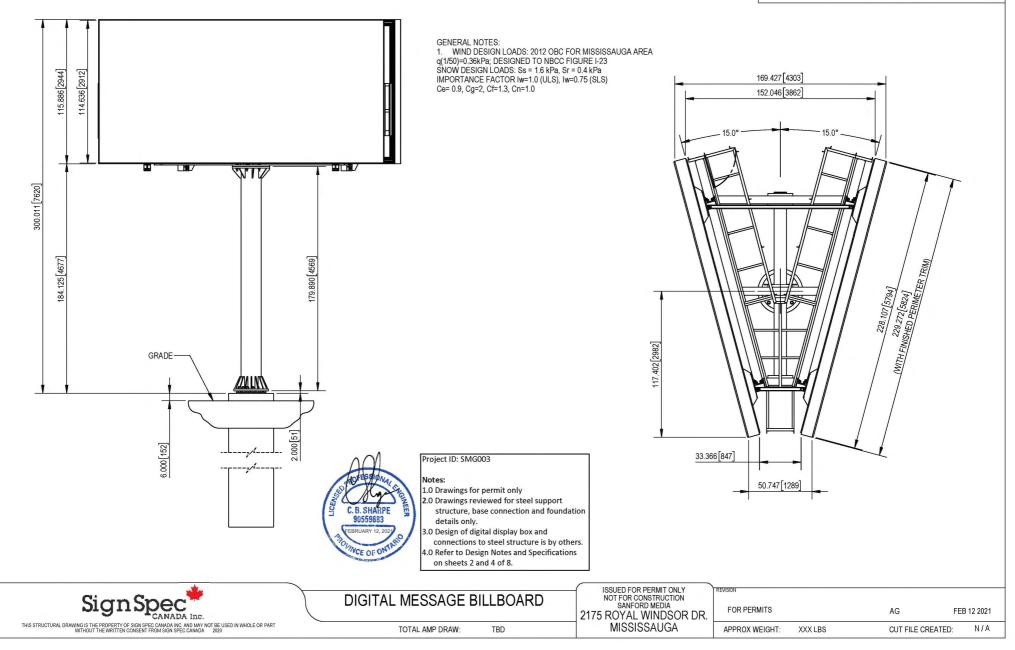
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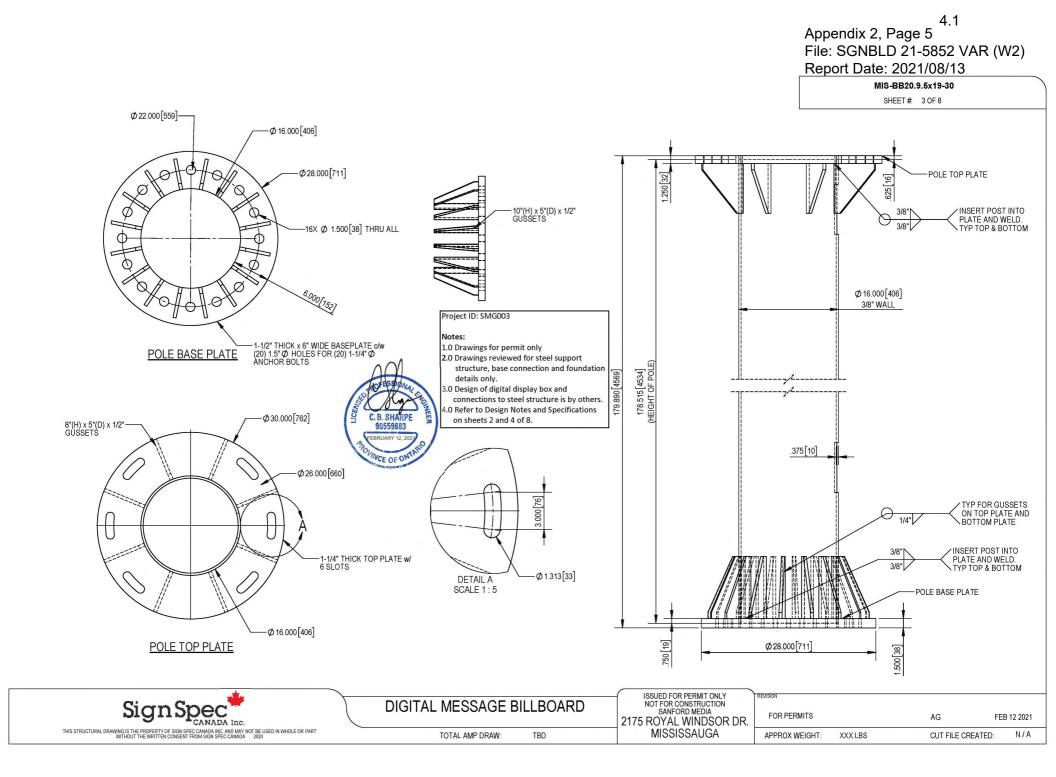


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STEEL FABRICATION NOTES:

1. STRUCTURAL STEEL HAS BEEN DESIGNED IN ACCORDANCE WITH CSA STANDARD S16-14 "DESIGN OF STEEL STRUCTURES."

2 STEEL GRADE

AII STRUCTURAL STEEL/PLATES TO BE 50W GRADE UNLESS OTHERWISE NOTED

CHANNELS AND ANGLES=G40.21 GRADE 300W PLATE=GRADE 50W

ALL BOLTS TO BE IN COMPLIANCE WITH ASTM STANDARD A325M-83, GRADE 3 A325

ANCHOR BOLTS/RODS ARE GRADE ASTM F1554 Gr36 OR GRADE 44W AND 4. TO BE GALVANIZED MIN. 24"

ALL STEEL SHALL BE NEW MATERIAL 5

6 ALL STEEL SHALL RECEIVE A PRIMER & PAINT, & TOUCHED UP AS REQUIRED ON SITE

7. ALL STEEL TO BE WELDED PER W59-M1989, WELDED STEEL STRUCTURE (METAL ARC WELDING)

ALL STEEL WELDING TO BE CARRIED OUT TO CSA STANDARD CAN/CSA-8 W47.1-92 - CERTIFICATION OF COMPANIES FOR FUSION WELDING OF STEEL STRUCTURES

9 QUALIFIED WELDERS: COMPLY WITH CSA STANDARD W47.1-1983 10 EXPOSED WELDS ARE SMOOTH AND FLUSH TO ADJACENT FINISHES CONSTRUCT INTERIONAL CORNERS WITH SHARP LINES UNLESS INDICATED OTHERWISE. WELDS SHOULD BE CONTINUOUS UNLESS OTHERWISE INDICATED DISIMILAR METAILS ARE PROTECTION FROM EACH OTHER TO PREVENT 11

GAI VANIC CORROSION

12. ANCHOR BOLTS AND CATWALKS SHALL BE GALVANIZED

GALVANIZATION TO BE TO STANDARD CAN/CSA 91649M92 13.

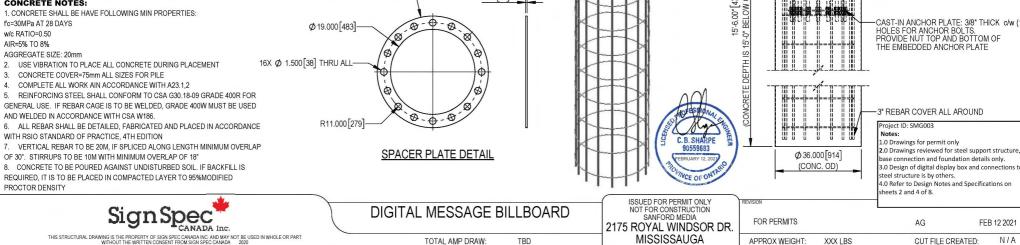
GENERAL FINISH NOTES:

14. PAINTED SURFACES TO RECEIVED TWO PART PRIME AND TWO PART TOPCOAT PAINT FINISH

GEOTECHNICAL NOTES:

1. PRESUMPTIVE SOIL PROPERTIES USED: KP OF 3.0 AND SOIL BEARING PRESSSURE (ULS) OF 1000 KPA, SOIL UNIT WEIGHT OF 21.0 KN/M^3 2. DRAIN OR PUMP ALL WATER FROM HOLE PRIOR TO CONCRETE PLACEMENT 3. CONTACT GEOTECHNICAL ENGINEER TO REVIEW DESIGN ASSUMPTION IF ANY SUDDEN GRADE CHANGES WITHIN 15' PROXIMITY TO THE SIGN BASE(S) LOCATION

CONCRETE NOTES:



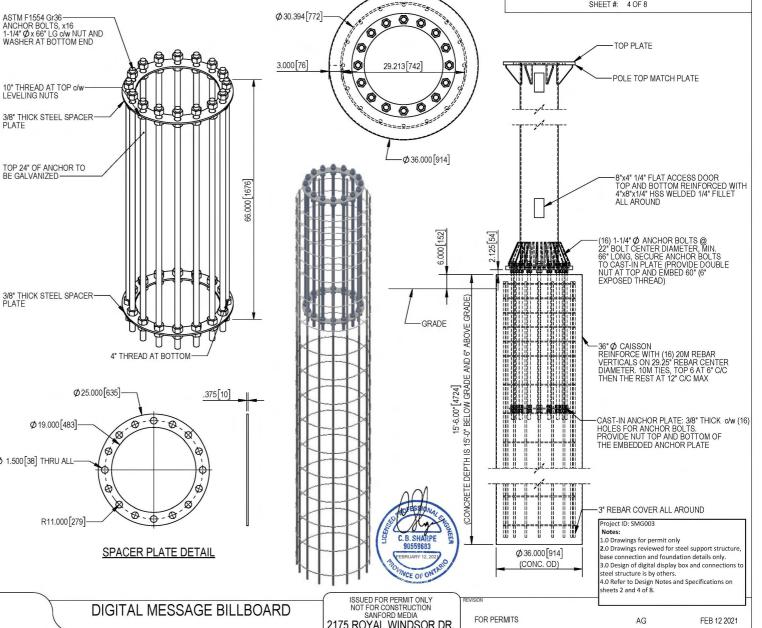
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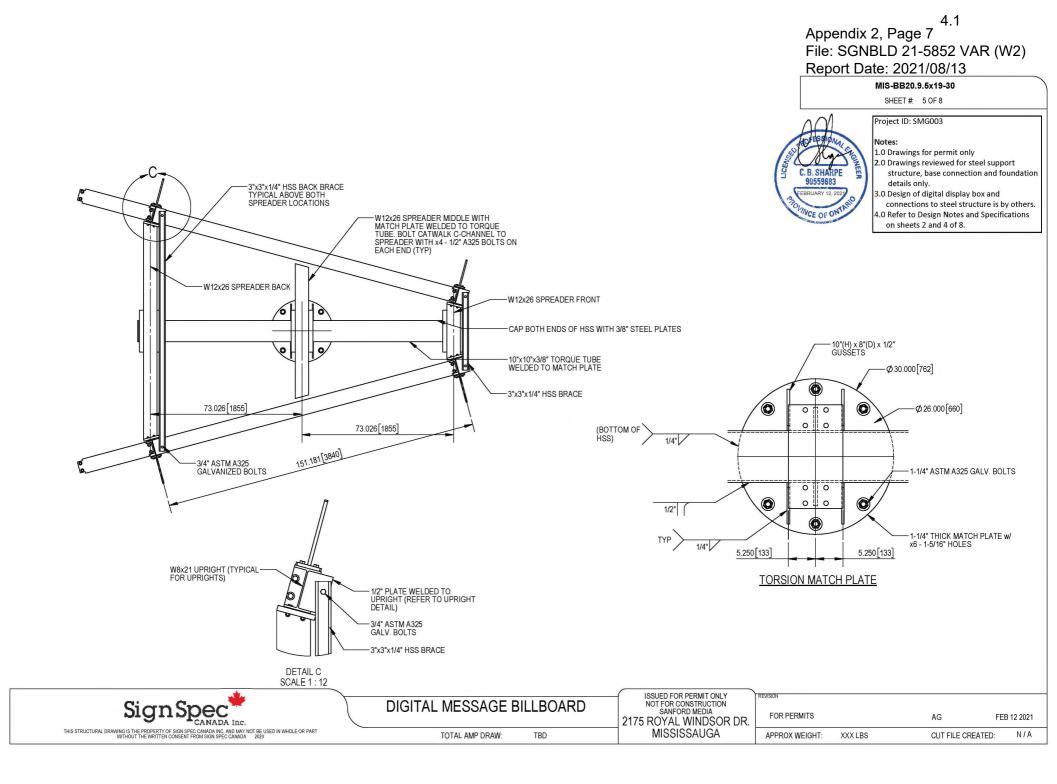
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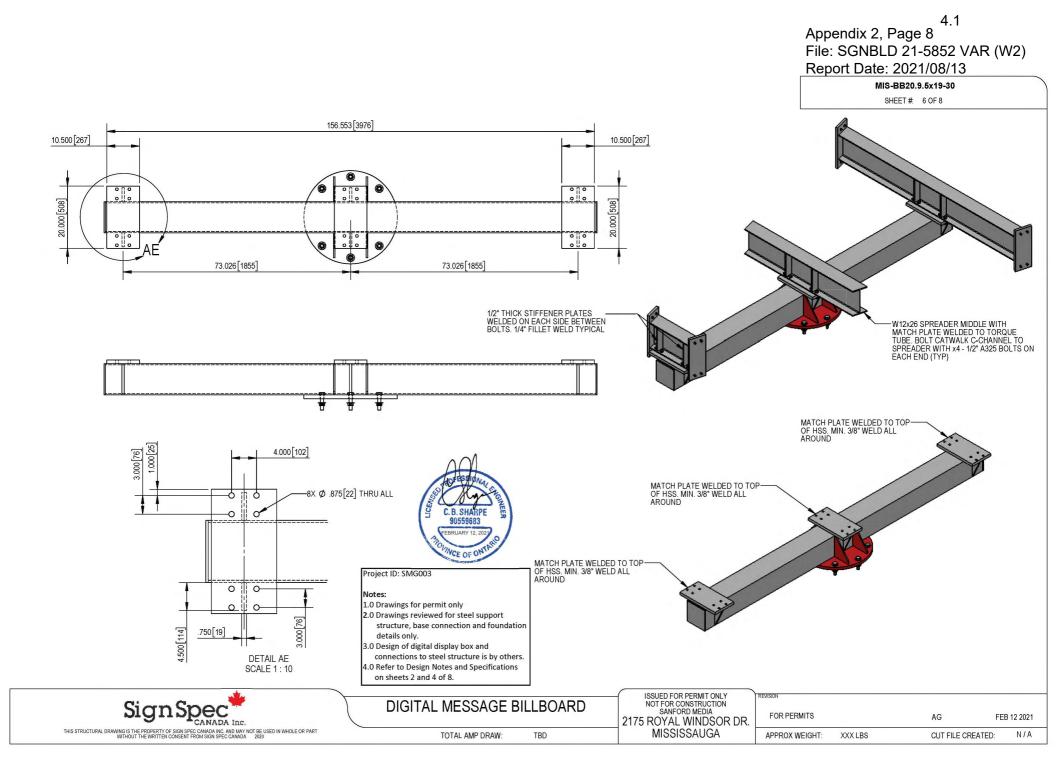
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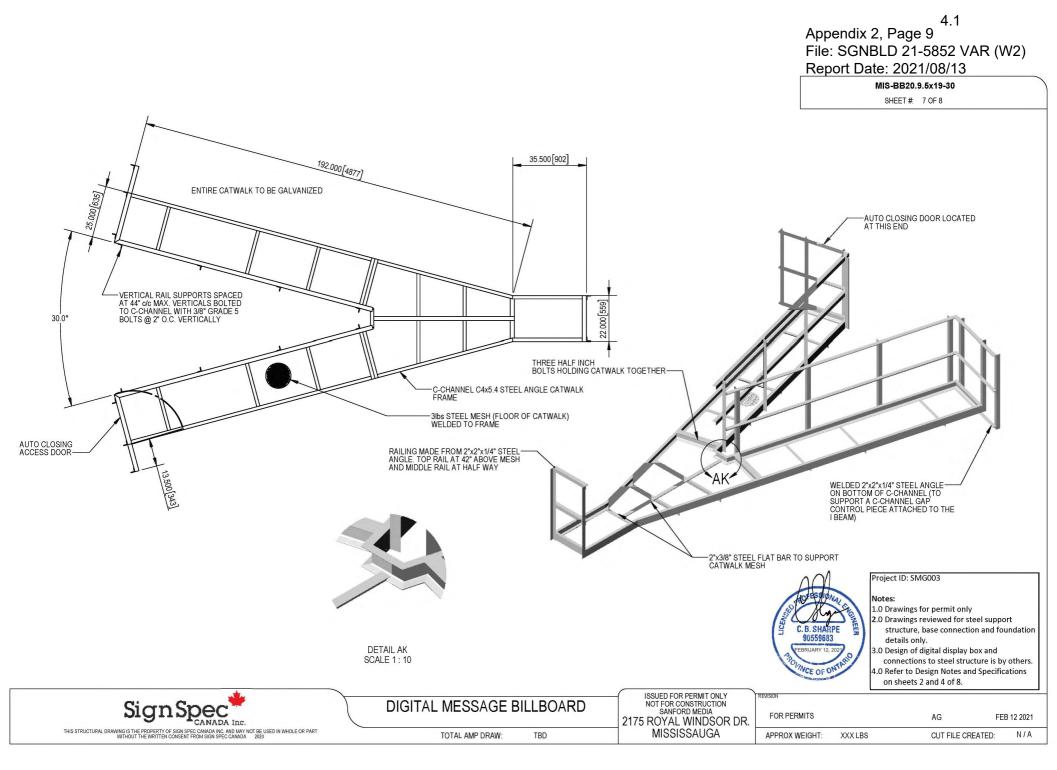


PLATE

PLATE







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